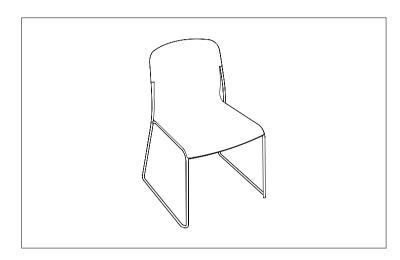


TENUIS

TELAIO FILO D. 12 STEEL ROD FRAME D.12 TELAIO FILO D. 12 CON BRACCIOLO STEEL ROD FRAME D.12 WITH ARMS



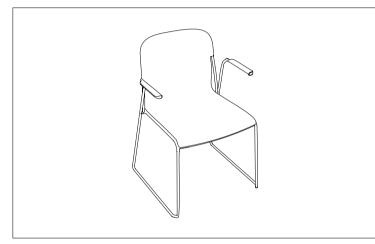
cod. TEN1TS - TEN1LS - TEN1PS

DIMENSIONI / DIMENSIONS

45 cm larghezza / width profondità / depth 45 cm 80 cm altezza I height

Monoscocca disponibile in polipropilene, interamente tappezzata o in legno; struttura slitta in tondino d.12.

Monoshell in polypropylene, fully upholstered or plywood; steel rod sled frame d.12.



cod. TEN1PSB - TEN1TSB

DIMENSIONI / DIMENSIONS

52 cm larghezza / width profondità *I depth* 45 cm 80 cm altezza I height

Monoscocca disponibile in polipropilene, interamente tappezzata o in legno; struttura slitta in tondino d.12 con bracciolo.

Monoshell in polypropylene, fully upholstered or plywood; steel rod sled frame d.12, with arms



WOOD



AGED OAK

surfaces.



NATURAL OAK

A dark-toned wood, naturally strong and Robust wood with a strong character, enduring, perfect for elegant spaces and than-ks to its wide natural medullary rays. Ma-terial with a solid and porous texture and a comforting warmth.



AMERICAN WALNUT

One of the most widespread essences, than-ks to its versatility and to the reduced spe-cific weight, despite being strong and resi-stant.



NATURAL BIRCH

tou-gh. Birch wood is appreciated for its light-ness and attractive grains.



PEAR WOOD

Bright, slender, easy to model and yet The use of pear wood in furniture allows to achieve great esthetic results, thanks to the tawny tone and delicate grains which make it plesant to the touch.



ABACUS MATERIAL AND FINISCHES

METAL FEELING



A1 - INDUSTRIAL BLACK

Refined and resistant handmade finishing for indoors and outdoors. It manually coa-ted by our our craftsmen, able to give a bril-liant and soft appearance to surfaces, to change its color with the light's variations, always pleasant for sight and tact. Ideal for metal and steel, thus able to grant an excellent result also on plastic.



F1 - TARNISHED BRASS

Charming and resistant artisanal finishing for indoors and outdoors, on metal/stainless steel and plastic materials. The manual coating is able to recreate the glamorous ef-fect of antiqued brass, adding a story to the furnished spaces. There are various color effects provided by this type of coating, with the yellow background enhanced by green reflections recalling the natural oxidation of brass. This finish has got the advantage of not being subjected to color variations with time, also when used in outdoors.



F2 - BRASS BRISTLE

Sophisticated finishing, realized piece by piece. It recalls the effect of oxidated and brushed brass. It consists of the manual finishing of metal/stainless steel and plastic materials, carried out in several phases. After the first coating, which creates the brass oxidation effect, color is pulled manually to recreate the texture of real brush strokes. At the end of the process, one more layer of transparent coating is added to protect the chromatic effects and make it particularly suitable for indoors and outdoors. Being a manual processing, it may be subjected to variations in tone and homogeneity.

ABACUS MATERIAL AND FINISCHES



METAL FEELING



B1 - WOVEN GREEN

This elegant artesanal finishing recalls the weft threads of Italian fabrics. It is obtained through a first manual coating of the green background, with yellow reflections recalling the natural oxidation of the material. Afterwards the paint is pulled manually, with a scratched effect reminding of the intertwi-ned threads of fabrics. At the end of the pro-cess, one more layer of transparent coating is added to protect the chromatic effects and make it particularly suitable for indoors and outdoors. This finishing is available on metal / stainless steel and plastic materials. Being a manual processing, it may be subjected to variations in tone and homogeneity.



C1 - WOVEN COPPER

An amazing version of oxidated copper, with reflections and streaks that recall the texture of a metallic fabric.

This high-end finishing is handmade, suitable for metal / stainless steel and plastic materials, on in-doors and outdoors. The first layer of paint creates a copper background, with dark reflections to recall the oxidation of the material. Afterwards paint is pulled ma-nually, giving a streaked effect similar to

weft threads. At the end of the process, one more layer of protecting transparent coating is added. Being a manual processing, it may be subjected to variations in tone and homogeneity. The process undergoes three steps: a first coating which recalls the oxidation, then the manual pulling to create the weft threads effect, finally the protective layer of transparant paint.



ABACUS MATERIAL AND FINISCHES

COLOR PROJECT

COLORAZIONI VERNICIATURA STANDARD E IN MASSA



POWDER COATING

This kind of coating happens through anlectrostatic process, undertaken in different phases, at the end of which the object is placed on a specific oven at an average of 180°. Here the powder at first melts and then polymerizes, covering the object in a tiny layer of coating, yet homogenous and resistant. Suitable for indoor and outdoor on materials as metal/steel and plastic.

MASS COLOR FOR PLASTIC INJECTION

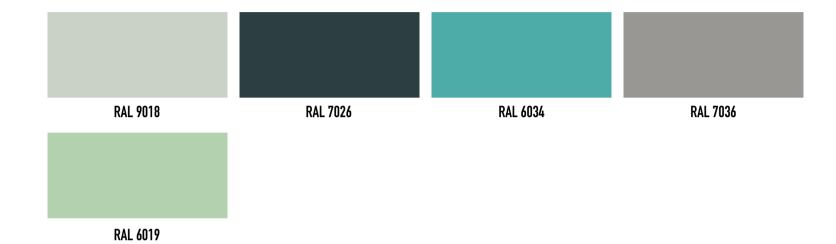
The most common process for mass production of plastic objects is injection molding. It is obtained thorugh special presses melting the plastic granules and injecting them at high speed and pressure into the molds, where the polymer, cooling, takes on the expected shape. In this phase of the process, it is possible to add RAL colo-ring (mass color), by adding a specific dye to the polymer, called masterbatch or master, which is completely and homogeneously deposited on the product.





COLOR PROJECT

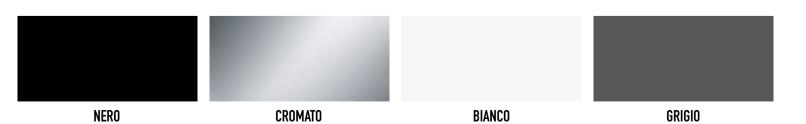
COLORAZIONI PER PLASTICA POST-INDUSTRIALE



POST INDUSTRIAL PLASTIC COLORS

The series production of objects in post-industrial plastic is carried out with the classic technique of injection molding. Instead of the common polymers, plastic granules derived from industrial production processes are used. Unlike the post consumer recycled plastic, the one coming from industrial processes offers better mechanical performaces and a better color tone. The material obtained through this process is more innovative and sustainable and it is available in an unique range of color options with a soft shade, which symbolizes its green approach.

FINITURE E TELAI





ABACUS MATERIAL AND FINISCHES

FABRICS

CAMIRA







FABRICS

BY CHIOCCARELLO



BY KVADRAT



BY DANI (SUSTAINABLE LEATHER)

